

## Environmental Protection Agency

## §417.152

all operations associated with the manufacture of spray dried detergents, including but not limited to assembly and storage of raw materials, crutching, spray drying, blending (including tumble spraying of additives) and packaging.

### §417.151 Specialized definitions.

For the purpose of this subpart:

(a) Except as provided below, the general definitions, abbreviations and methods of analysis set forth in 40 CFR part 401 shall apply to this subpart.

(b) The term *anhydrous product* shall mean the theoretical product that would result if all water were removed from the actual product.

(c) The term *surfactant* shall mean those methylene blue active substances amenable to measurement by the method described in "Methods for Chemical Analysis of Water and Wastes," 1971, Environmental Protection Agency, Analytical Quality Control Laboratory, page 131.

(d) The term *normal operation* of a spray tower shall mean operation utilizing formulations that present limited air quality problems from stack gases and associated need for extensive wet scrubbing, and without more than 6 turnarounds in a 30 consecutive day period, thus permitting essentially complete recycle of waste water.

(e) The term *air quality restricted operation* of a spray tower shall mean an operation utilizing formulations (e.g., those with high non-ionic content) which require a very high rate of wet scrubbing to maintain desirable quality of stack gases, and thus generate much greater quantities of waste water than can be recycled to process.

(f) The term *fast turnaround operation* of a spray drying tower shall mean operation involving more than 6 changes of formulation in a 30 consecutive day period that are of such degree and type (e.g., high phosphate to no phosphate) as to require cleaning of the tower to maintain minimal product quality.

(g) The term BOD7 shall mean the biochemical oxygen demand as determined by incubation at 20 degrees C for a period of 7 days using an acclimated

seed. Agitation employing a magnetic stirrer set at 200 to 500 rpm may be used.

[39 FR 13372, Apr. 12, 1974, as amended at 40 FR 27454, June 30, 1975]

### §417.152 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available.

Except as provided in §§125.30 through 125.32, any existing point source subject to this subpart shall achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

(a) For normal operation of spray drying towers as defined above, the following values pertain:

Effluent characteristic	Effluent limitations	
	Maximum for any 1 day	Average of daily values for 30 consecutive days shall not exceed—
	Metric units (kilograms per 1,000 kg of anhydrous product)	
BOD5 .....	0.03	0.01
COD .....	0.15	.05
TSS .....	0.03	.01
Surfactants .....	0.06	.02
Oil and grease .....	0.015	.005
pH .....	( <sup>1</sup> )	( <sup>1</sup> )
	English units (pounds per 1,000 lb of anhydrous product)	
BOD5 .....	0.03	0.01
COD .....	0.15	.05
TSS .....	0.03	.01
Surfactants .....	0.06	.02
Oil and grease .....	0.015	.005
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range 6.0 to 9.0.

(b) For air quality restricted operation of a spray drying tower, but only when a high rate of wet scrubbing is in operation which produces more waste water than can be recycled to process, the following values pertain: